



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

March 21

RBW6705G02532-3G-1

Job Sheet 170197



Part No: RBW6705G02532-3G-1

Job Qty: 6 ea

Part Name: Stroke Gag, M/R Actuator



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G02532-3G Rev C IPP Rev A 17.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/30/18	1/30/18	0.00	0.00	Start Up Machining-4		
100	Mori Seiki	6 pcs	1/30/18	1/30/18	0.00	3.00	MORI SL2500Y		
110	QC	6 pcs	1/30/18	1/30/18	0.00	0.00	QC2 Machining-4		
120	Mill Conv	6 pcs	1/31/18	1/31/18	0.00	3.00	Mill Conv 1		
130	QC	6 pcs	1/31/18	1/31/18	0.00	0.00	QC2 Machining-4		
140	QC	6 pcs	1/31/18	1/31/18	0.00	0.00	QC8 Machining-4		
150	Packaging	6 pcs	1/31/18	1/31/18	0.00	0.00	Packaging3-2		
160	QC21-SA	6 Ea	1/31/18	1/31/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB681 FOLIO REV: _____ DWG REV: _____ 2-Debur
Descriptions: 120 - 1-Machine as per DWG 2-Debur

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELINR2.250	2	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/11/18 10:33 AM Dart.lajeunesse.marie



Container No: S042955



Part: RBW6705G02532-3G-1

Job No: 170197

Serial No/Batch: S042955

Revision: RBW6705G02532-3G

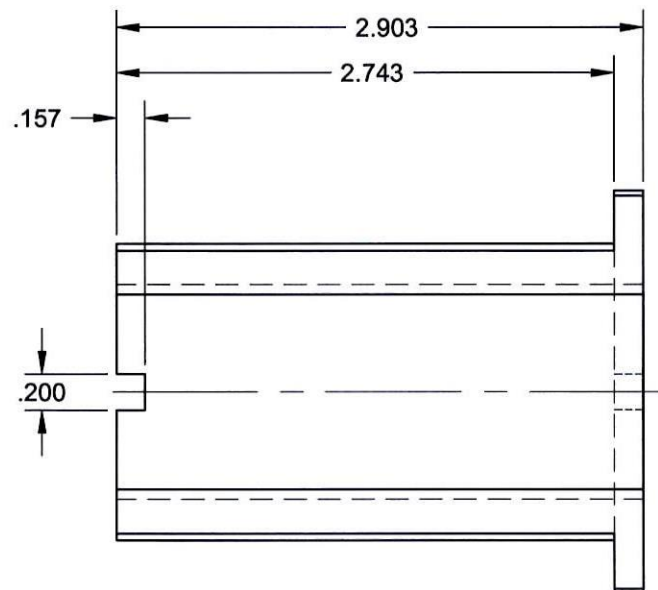
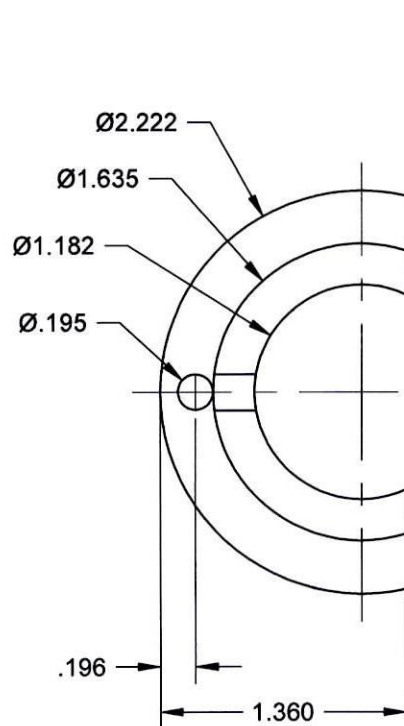
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/16/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			
C	14-0136	-1 CH'D DIMS WAS Ø2.244 IS Ø2.222, WAS Ø1.654 IS Ø1.635, WAS Ø1.194 IS Ø1.182, WAS Ø.196 IS Ø.195, WAS .175 IS .196, WAS 1.335 IS 1.360, WAS .088 IS .157, WAS 2.821 IS 2.743, WAS 2.983 IS 2.903.	8/18/14	DPD	RJC



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170197 MCO
180511

(-1)

STROKE GAG, M/R ACUATOR

DART AEROSPACE	
TITLE STROKE GAG, M/R ACTUATOR	
DWG NO. RBW6705G02532-3G-1	REV C
MATL WHITE DELRIN	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	APPROVED <i>D West</i> HEAT TREAT FINISH
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL AGUSTA
SCALE 1:1	DATE 1-28-10 SHEET 2 of 2